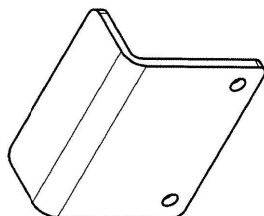
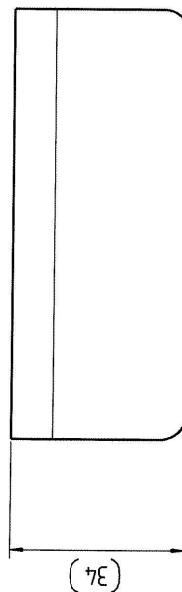
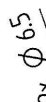


Usta D.



2-03-2015
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LASER cutting tolerances				
NOTA : min cutting modes without dimensions R = 1 mm unless otherwise specified				
≤ 30	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$	$1000 <$
± 0.5	± 0.8	± 1.0	± 1.5	± 2.0

[illegible]

Condition at time of delivery	
de-scaled (degree of purity	X
SA 2 1/2 acc. ISO 8501-1)	
without burrs acc. WN 11310	
Permissible top-end rounding	
during flame cutting (also	
positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition	
at time of delivery with an X	

Two weeks
after
the
28th

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : $R = 5$
- Bend radii : $R = 4$

Fig. 6